

# Adhesive tape to install dispenser holders

Registration number: DDTPSHO

#### **Description and features:**

This is a transparent foam acrylic tape designed for the installation of metal pump dispenser holders for Vittore De Conti, Botanica and Ella Delannoy cosmetic lines. The tape contains an acrylic adhesive system primarily characterized by high adhesive strength, stress relief between two materials, temperature resistance and moisture resistance. The visco-elastic acrylic core of the tape balances the different thermal expansions of the materials to be bonded.

Carrier material: solid acrylic

Type of adhesive: pure acrylic

Tape size: 35 x 135 mm (width x height)

*Total thickness:* 1.000 μm

Colour: transparent

Adhesion to steel (after 3 days): 24 N/cm

## Suitable surfaces to install the holders:

- glass,
- mirror,
- steel,
- ceramic tiles,
- natural or artificial stone,
- some plastics.

All surfaces mentioned above must be smooth (not textured), dry, free of dirt and dust particles, solid, etc. For proper function and long life, the instructions below must be followed:

#### Step 1: Clean the surface thoroughly

Many common cleaners contain silicone, which is not suitable for preparing the surface for bonding. Its use leaves non-stick particles on the surface. Therefore, before gluing, clean the surface of the holder and the surface to which you will glue the holder with an alcohol or methyl alcohol-based cleaner and thoroughly remove grease and dirt. Dry the cleaned surfaces before proceeding to the next step.

### Step 2: Use adhesive tape

Apply double-sided adhesive tape to the surface of the holder. The width of the tape is 35 mm and the width of the holder is 40 mm. There is therefore clearance on both sides to glue the tape so that the tape does not have to be glued all the way to the edges. Stick the tape at the top of the holder at a distance of 10 - 15 mm from the top edge of the holder (never lower). Stick the tape vertically, i.e. along the length of the tape.

## Step 3: Activate the tape

Press the tape firmly against the holder and hold for at least 5 seconds. This will increase the adhesion and effectiveness of the tape.

#### Step 4: Attaching the bracket to the substrate

Now just take off (remove) the cover paper from the adhesive tape strip and stick the holder on the wall that is ready for gluing according to step 1 above. We recommend that you mark the place where you will glue the holder before gluing. This will prevent any incorrect gluing of the holder (the holder will not be glued in the correct position). Press the holder against the wall for a minimum of 5 seconds for a perfect fit. This will increase the adhesion and effectiveness of the tape.

Note: it is not possible to glue the holder over the joints of ceramic tiles - the adhesion and effectiveness of the joint is reduced.

The tape regains its maximum adhesive capabilities after 3 days of application.

If you are unsure of the steps, please contact us at alda@alda.cz.